

Work Order ID 86264 - 2

\*86264\*

Page 1

June 26, 2012 9:10:01 AM

Item ID: D2611

Revision ID:

Item Name: Bearing

Start Date: 6/26/12

Start Qty: 90.00

Required Date: 6/28/12

Req'd Qty: 90.00

Reference:

Accept

\*N9000040100\*

Setup Start

\*NS1\*

Stop

\*NS2\*

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

\*NR1\*

Stop

\*NR2\*

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D2611

Rev C

100

0.00

\*100\*

Purchasing

Purchasing

PURCHASING

Memo

0.00

Issue P/O: 17296 Purchase part as per Dwg D2611 Possible supplier:  
McMasterP/N: 63215K34 Material release note required

CL 12/06/26 90

110

0.00

\*110\*

Packaging

Packaging

Receive & Inspect for Damage & Mat'l Certs

Memo

0.00

Ensure certificate of conformity is attached

12/27/27 (20)

120

0.00

\*120\*

QC

Quality Control

QC6- Inspect dimensions to drawing

Memo

0.00

12/27/29

cont  
12/27/29  
asp019

**DART**

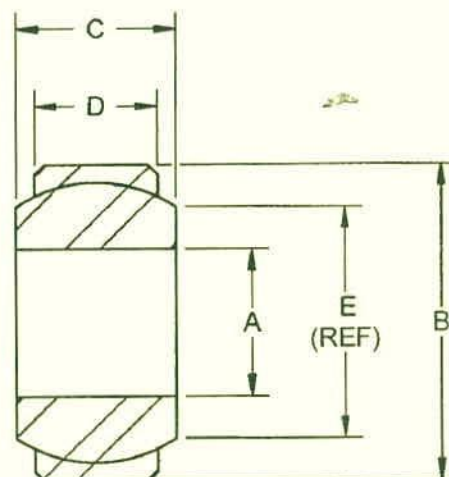
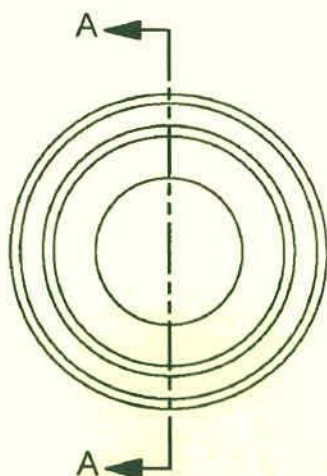
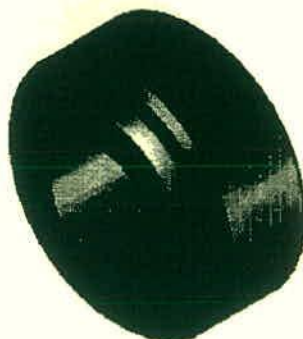
DESIGN GP	DRAWN BY CB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED H	APPROVED H	DRAWING NO. D2611	REV. C SHEET 1 OF 1
DATE 06.09.20	TITLE BEARING		SCALE NTS
REV	DATE	DESCRIPTION	
A	97.07.31	NEW ISSUE	
B	01.07.04	RE-DRAWN	
C	06.09.20	CHANGE TO SS; CHANGE SUPPLIER	

## SPECIFICATION CONTROL DRAWING

RELEASED

06.11.17 H

C212/06/24  
W10.86264

SECTION A-A

A	B	C	D	E (REF)	POSSIBLE SUPPLIER
0.375	0.813	0.406	0.313	0.592	McMASTER-CARR P/N 63215K34

NOTES:

- 1) STAINLESS STEEL BALL JOINT SWIVEL BEARING
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO17296

Purchase Order Date 6/26/12

PO Print Date 6/26/12

Page Number 1 of 2

Order From :

VU-MCM001

MCMaster-CARR SUPPLY CO,  
P.O. BOX 7690  
CHICAGO, IL 60680-7690  
US

Contact Name  
Vendor Phone 330 995 5500  
Vendor Fax 330 995 9600  
Vendor Account Nbr

Buyer Chantal Lavoie  
Requisition Nbr  
Tax Resale Nbr 10127-2607  
Terms Net 30  
Currency USD  
FOB Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**FAXED**  
6/26/12

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	63215K34	Bearing	6/28/12 Yes	90.00 Each	FedEx PI collect	\$17.2400	\$1,551.60
		Special Inst:	AS PER DWG D2611 REV. C B86264 MCMaster P/N: 63215K34				
2		97654A262 BOLT	6/28/12 Yes	10.00 Each	FedEx PI collect	\$5.9300	\$59.30
		Deliver To: CNC					
3		4734A862 60 GRIT FLAP WHEEL	6/28/12 Yes	10.00 Each	FedEx PI collect	\$3.5400	\$35.40
		Deliver To: ERIC.L					
4		6949A61 AIR POWERED RATCHET WRENCH	6/28/12 Yes	1.00 Each	FedEx PI collect	\$166.8600	\$166.86

No substitution or deviation without  
consent.  
Certificate of Conformity or Material  
Certification required **YES** NO

Change Nbr: 2

Change Date: 6/26/12

1. The first part of the document is a list of names and addresses of the members of the committee. The names are listed in alphabetical order, and the addresses are given below each name. The list includes names such as Mr. J. H. Smith, Mr. J. B. Jones, and Mr. W. C. Brown.

2. The second part of the document is a list of the names of the members of the committee who have been elected to the office of chairman. The names are listed in alphabetical order, and the office is given below each name. The list includes names such as Mr. J. H. Smith, Mr. J. B. Jones, and Mr. W. C. Brown.

3. The third part of the document is a list of the names of the members of the committee who have been elected to the office of secretary. The names are listed in alphabetical order, and the office is given below each name. The list includes names such as Mr. J. H. Smith, Mr. J. B. Jones, and Mr. W. C. Brown.

4. The fourth part of the document is a list of the names of the members of the committee who have been elected to the office of treasurer. The names are listed in alphabetical order, and the office is given below each name. The list includes names such as Mr. J. H. Smith, Mr. J. B. Jones, and Mr. W. C. Brown.

5. The fifth part of the document is a list of the names of the members of the committee who have been elected to the office of clerk. The names are listed in alphabetical order, and the office is given below each name. The list includes names such as Mr. J. H. Smith, Mr. J. B. Jones, and Mr. W. C. Brown.



Purchase Order  
PO17296

Page 1 of 2

200 Aurora Industrial Pkwy  
Aurora OH 44202-8087  
330-995-5500  
cle.sales@mcmaster.com

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury ON K6A 1K7  
Canada

McMaster-Carr Number  
6467751-02

06/26/2012

Line	Description	Ordered	Shipped	LNS	A15
1	63215K34 Stainless Steel Ball Joint Swivel Bearing, PTFE Lined, 3/8" ID, 13/16" OD, 13/32" Ball Thick	90 Each	70	3 - 482 - 03	07 - 38 K34 70 EA 1
	Unit Price: \$17.24				
	Extended Price: \$1,206.80				
2	97654A262 18-8 Stainless Steel Flange Button Head Socket Cap Screw, 1/4"-20 Thread, 1/2" Length, Packs of 10	10 Packs	10	2 - 695	2
	Unit Price: \$5.93				
	Extended Price: \$59.30				
3	4734A862 Aluminum Oxide Shank-Mount Flap Sanding Wheel, 1/8" Shank, 5/8" Diameter X 5/8" Width, 60 Grit	10 Each	10	1 - 94	3
	Unit Price: \$3.54				
	Extended Price: \$35.40				
4	6949A61 Air-Powered Ratchet Wrench, 3/8" Square Drive, 76 ft/lbs Max Torque, Center Exhaust	1 Each	1	1 - 512	4
	Unit Price: \$166.86				
	Extended Price: \$166.86				

Dart Aerospace Ltd

EXP  
INV  
NAFTA



25 lbs  
9 lines

Sm

25x12x12

FW1WBP31  
06/26/2012  
09:45/10:22  
205  
Cycle 24

1140418999016





